



## TRITON ROUTER TEMPLATE GUIDE KIT FITTING INSTRUCTIONS

### Contents:

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| <b>A</b> 5/16" O.D. 1/4" I.D. Guide Bush   | <b>G</b> 3/4" O.D. 21/32" I.D. Guide Bush         |
| <b>B</b> 3/8" O.D. 9/32" I.D. Guide Bush   | <b>H</b> Guide Plate                              |
| <b>C</b> 7/16" O.D. 11/32" I.D. Guide Bush | <b>I</b> Alignment Bush<br>(Porter Cable Adaptor) |
| <b>D</b> 1/2" O.D. 13/32" I.D. Guide Bush  | <b>J</b> Spacer                                   |
| <b>E</b> 5/8" O.D. 17/32" I.D. Guide Bush  | <b>K</b> M4 Screws (2)                            |
| <b>F</b> 51/64" O.D. 5/8" I.D. Guide Bush  |   |

Loosely fit the two M4 Screws (**K**) into the holes in the depressed side of the Guide Plate (**H**), leaving a 3mm (1/8") gap under each head. Sit the Alignment Bush (**I**), recessed side up, into the centre of the plate with the two notches positioned over the screw heads. Rotate the bush until the notches no longer align with the screw heads then tighten the screws.

Turn your Triton router upside down and plunge it to the collet lock position. Unscrew the four Philips-head screws and remove the black baseplate.

Position the guide plate over the router collet and onto the router base. Align all the holes in the plate with those in the router base then refit the black baseplate. Tighten back into position using the four Philips-head screws. Do not overtighten as this can distort the plastic base.

Fit your cutter into the collet and plunge the router until the cutter is hidden. Remove the Alignment Bush and fit a Guide Bush (**A, B, C, D, E, F** or **G**) with its collar side up. Ensure the guide bush I.D. clears your cutter.

If using a Porter Cable Guide Bush fit it to the Alignment Bush first, with the guide bush fitting into the recessed side of the Alignment Bush. Then fit this assembly to the Guide Plate.

The Spacer (**J**) is required when template routing on a Router Table. Remove the insert ring from your router table as it is not used with the template guide kit. Remove the screws from the Guide Plate and sit the spacer, recessed side up, into the centre of the plate. Align the screw holes then fit the screws and your chosen guide bush.

Even when not using the template guides the guide plate can remain fitted to the router for the majority of cuts whether hand-held or table-mounted. If using cutters with a diameter larger than 50mm (2") the guide plate will need to be removed.

Regularly check that the M4 Screws (**K**) are tightened firmly. You may consider removing the screws and storing them in the box when not using a guide bush.

