RETRACTABLE WHEEL KIT
ASSEMBLY & USE INSTRUCTIONS

Assembly
The contents of the retractable wheel kit are as follows:

- Wheels 100mm: 2 units
- Steel Bushes: 2 units
- Locking Straps: 2 units
- Side Plates: 4 units
- Locking Bosses: 2 units
- Hexagon Bolts ¼" x 2": 6 units
- Hexagon Nuts ¼": 2 units
- Hexagon Nyloc Nuts ¼": 4 units
- Washers ¼": 4 units
- Star Washers ¼": 2 units

STEP 1
There are two wheel mounting holes in each diagonal tube of your folding stand. Attach the side plates to the upper mounting holes, using the 2" hexagon bolts and Nyloc nuts. The pointed ends of the plates face downwards and the reinforcing ribs must bulge inwards. The flat washers are placed between the plates and the stand tubes to prevent scratching the paintwork. Figure 1.

Adjust the tension of the Nyloc nuts so that the side plates are a firm fit, but free to swivel.

(Note: Folding stands manufactured since March 1986 have pre-drilled holes for attaching the retractable wheels. If your stand does not have the mounting holes as shown in Figure 1, see the notes overleaf.)

STEP 2
Fit and tighten the locking bosses on the outside faces of the tubes, using the 2" hexagon bolts, star washers and hexagon nuts, as shown in Figure 1.
STEP 3
Place the steel bushing into the wheels (Figure 2).

Place the wheels between the two side plates, and locate the locking straps onto the outside of the side plates as shown in Figure 3. Insert the remaining 2" bolts and fit the Nyloc nuts.

Adjust the tension of the Nyloc nuts so that the locking straps are a firm fit, but still free to pivot.

The retractable wheels are now ready for use.

ALL EARLY MODEL FOLDING STANDS (Pre-March 1986).

If your Stand does not have holes for mounting the wheels, drill four 6.4mm (¼") holes in each of the diagonal tubes as shown. Figure 4.

Note that the holes must be drilled at the ends furthest away from the welded studs.

HINT: Scribe centre lines along the diagonal tubes from the centres of the rivets on the saddles. Measure along the required distances, and use a square to scribe across the centre lines. Centre-punch the hole centres and drill the holes singly from each side, rather than trying to drill accurately through both walls of the tube in one operation.
USING THE RETRACTABLE WHEELS

There is no need to bend over to lock or retract the wheels. Simply tilt the Workcentre and Stand sideways a little and use your foot to move the wheel which is off the floor into position. Figure 5.

With the wheel in the fully forward position, you should be able to click the locking strap over the boss with your foot. Simply repeat the process for the second wheel. Figure 6.

With the wheels locked in the down position, the Workcentre can be moved by lifting the opposite end. When you reach the desired position, unlock the wheels and set the Stand legs down on the floor.
GENERAL HINTS

- On an uneven surface, it is best to pull the Workcentre rather than push.
- To climb steps and stairs, walk up backwards, pulling the Workcentre after you.
- If the rubber feet on the Workcentre are a loose fit in the stand tubes, you may find that they will pull out of the tubes when travelling, and especially when climbing stairs. Use a pair of multigrips to tighten up the rubber feet. This will swell them slightly so they will be a firm fit in the tubes.
- If you have the Triton Extension Table you can fit wheels to its stand as well. It is essential that the wheels on the Extension Table stand are located at the rear, whereas the wheels on the Workcentre must be at the front (switchbox end). It may be necessary to remove the Workcentre from its latching stand and rotate the stand so that its wheels are at the front.
- Always ensure both wheels are in the retracted position before operating your work centre.

WARRANTY: 12 MONTHS WARRANTY APPLIES TO ALL MATERIALS AND WORKMANSHIP FROM DATE OF PURCHASE

ASK YOUR TRITON STOCKIST ABOUT THESE ADDITIONAL TRITON ACCESSORIES . . .

☐ 4-HOUR TRAINING VIDEO
The ultimate way to learn. Follows you everything in the instruction manual and lasts twice as long as a graphic training presentation.

☐ ADJUSTABLE FEET
Compensate for uneven floors, with a height adjustment of 25mm per leg. Fits both your Workcentre and Extension Table.

☐ SANDING DISCS
Convert your Workcentre to a plate-style Sander. Sanding片刻 and sections has never been easier. Replacement sandpaper pads are available.

☐ THE TRITON PROJECT BOOK
The Triton Project Book has been created especially for you, the Triton Owner. Twenty workshop projects which can be made using the Triton Workcentre and its accessories, are explained and illustrated in great detail.

☐ SAW STABILISING BRACKET
To obtain maximum accuracy from your Triton Workcentre, a Saw Stabilising Bracket may be needed. For owners of power saws that have some movement between the saw motor and its base plate.

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

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