



RETRACTABLE WHEEL KIT ASSEMBLY & USE INSTRUCTIONS

Assembly

The contents of the retractable wheel kit are as follows:

Wheels 100mm	2	Hexagon Bolts $\frac{1}{4}$ " x 2"	6
Steel Bushes	2	Hexagon Nuts $\frac{1}{4}$ "	2
Locking Straps	2	Hexagon Nyloc Nuts $\frac{1}{4}$ "	4
Side Plates	4	Washers $\frac{1}{4}$ "	4
Locking Bosses	2	Star Washers $\frac{1}{4}$ "	2

STEP 1

There are two wheel mounting holes in each diagonal tube of your folding stand. Attach the **side plates** to the upper mounting holes, using the 2" hexagon bolts and Nyloc nuts. The pointed ends of the plates face downwards and the reinforcing ribs must bulge inwards. The flat washers are placed between the plates and the stand tubes to prevent scratching the paintwork. **Figure 1**.

Adjust the tension of the Nyloc nuts so that the side plates are a firm fit, but free to swivel.

(Note: Folding stands manufactured since March 1986 have pre-drilled holes for attaching the retractable wheels. If your stand does not have the mounting holes as shown in **Figure 1**, see the note overleaf.)

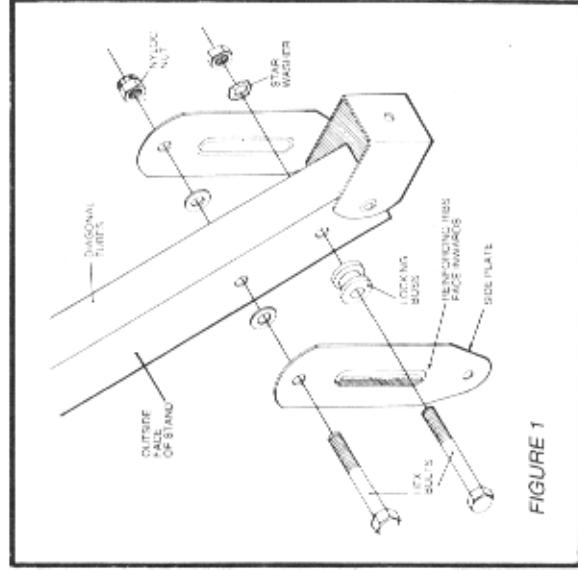


FIGURE 1

STEP 2

Fit and tighten the **locking bosses** on the **outside** faces of the tubes, using the 2" hexagon bolts, star washers and hexagon nuts, as shown in **Figure 1**.

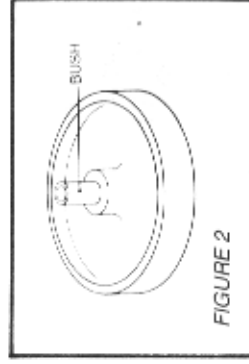


FIGURE 2

STEP 3

Place the **steel bushes** into the wheels (Figure 2).

Place the wheels between the two side plates, and locate the **locking straps** onto the outside of the side plates as shown in Figure 3. Insert the remaining 2" bolts and fit the Nyloc nuts.

Adjust the tension of the Nyloc nuts so that the locking straps are a firm fit, but still free to pivot.

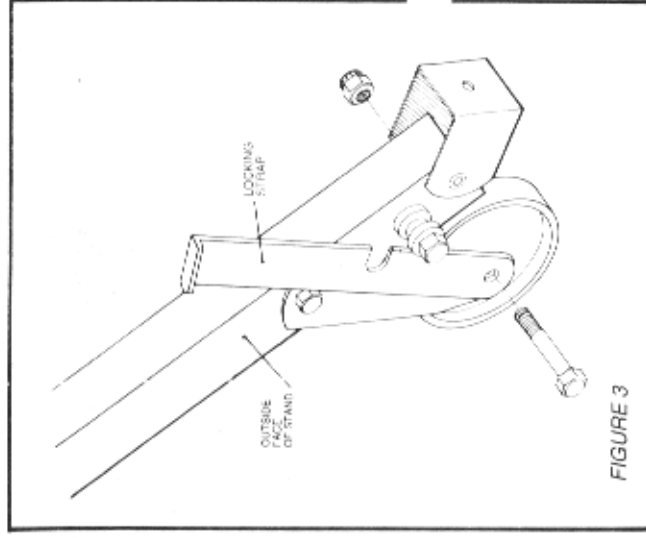


FIGURE 3

The retractable wheels are now ready for use.

ALL EARLY MODEL FOLDING STANDS (Pre-March 1986).

If your Stand does not have holes for mounting the wheels, drill four 6.4mm (1/4") holes in each of the diagonal tubes as shown. Figure 4.

Note that the holes must be drilled at the ends furthest away from the welded studs.

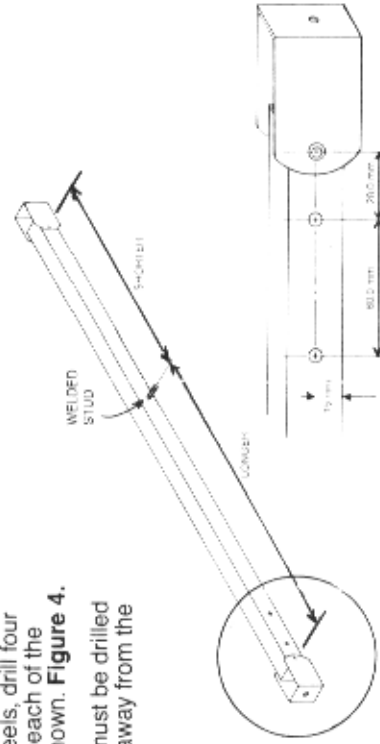


FIGURE 4

HINT: Scribe centrelines along the diagonal tubes from the centres of the rivets on the saddles. Measure along the required distances, and use a square to scribe across the centrelines. Centre-punch the hole centres and drill the holes singly from each side, rather than trying to drill accurately through both walls of the tube in one operation.

USING THE RETRACTABLE WHEELS

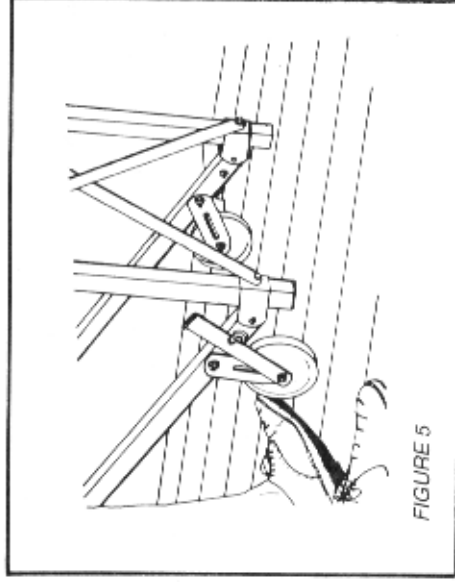


FIGURE 5

There is no need to bend over to lock or retract the wheels. Simply tilt the Workcentre and Stand sideways a little and use your foot to move the wheel which is off the floor into position. **Figure 5.**

With the wheel in the fully forward position, you should be able to click the locking strap over the boss with your foot. Then simply repeat the process for the second wheel. **Figure 6.**

With the wheels locked in the down position, the Workcentre can be moved by lifting the opposite end. **When you reach the desired position, unlock the wheels and set the Stand legs down on the floor.**

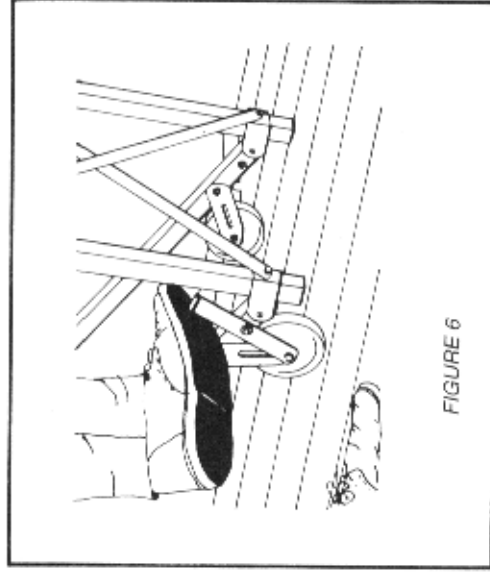


FIGURE 6

GENERAL HINTS

- On an uneven surface, it is best to pull the Workcentre rather than push.
- To climb steps and stairs, walk up backwards, pulling the Workcentre after you.
- If the rubber feet on the Workcentre are a loose fit in the stand tubes, you may find that they will pull out of the tubes when travelling, and especially when climbing stairs. Use a pair of multigrips to tighten up the rubber feet. This will swell them slightly so they will be a firm fit in the tubes.
- If you have the Triton Extension Table you can fit wheels to its stand as well. It is essential that the wheels on the Extension Table stand are located at the rear, whereas the wheels on the Workcentre must be at the front (switchbox end). It may be necessary to remove the Workcentre from its folding stand and rotate the stand so that its wheels are at the front.
- **Always ensure both wheels are in the retracted position before operating your work centre.**

WARRANTY: 12 MONTHS WARRANTY APPLIES TO
ALL MATERIALS AND WORKMANSHIP
FROM DATE OF PURCHASE

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The Triton Project book has been created especially for you, the Triton Owner. Twenty woodwork projects which can be made using the Triton Workcentre and its accessories, are explained and illustrated in great detail.

SAW STABILISING BRACKET

To obtain maximum accuracy from your Triton Workcentre, a Saw Stabilising Bracket may be needed. For owners of power saws that have some movement between the saw motor and its base plate.

SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE

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PUA-061 4-89