

Fig. 4a 1/2"

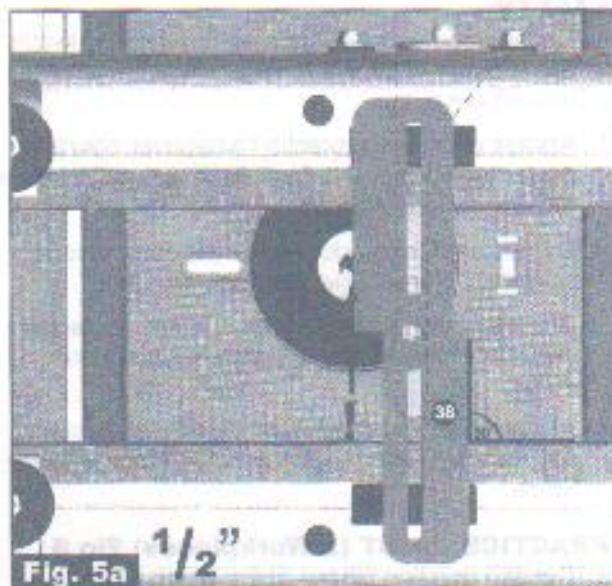


Fig. 5a 1/2"

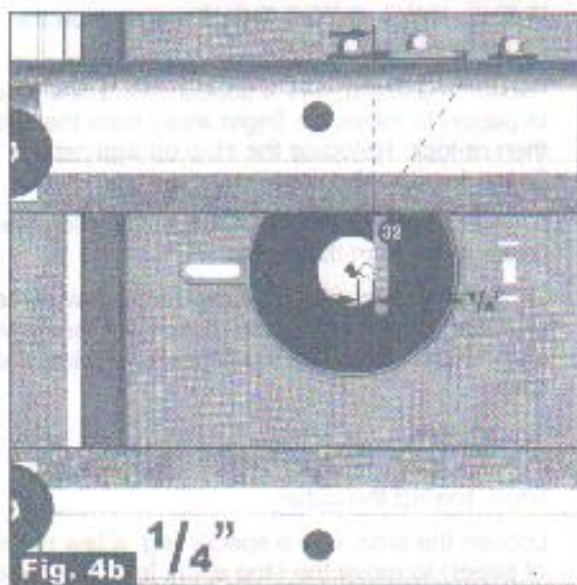


Fig. 4b 1/4"

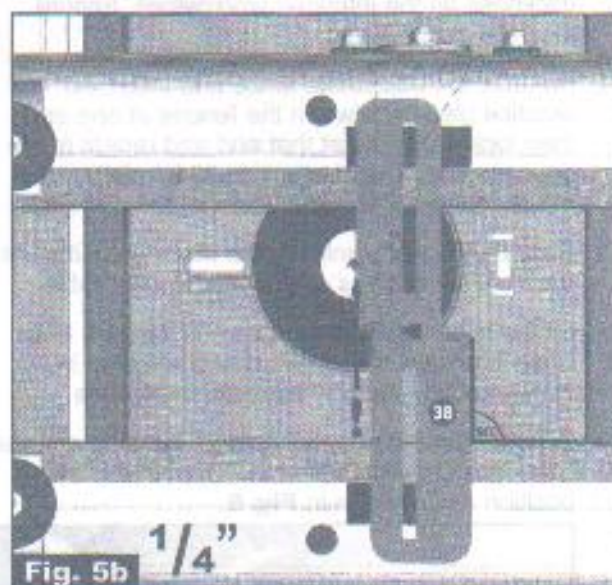


Fig. 5b 1/4"

Start the router and slide the Finger Jointer forward and backward to cut through the MDF faces. **Note:** It may also trim the aluminium fences - this provides maximum support for the MDF and will not harm the cutter.

In use: the MDF faces will be re-cut after each new set-up. Always position them to give maximum support on either side of the cut.

6. Make sure the correct finger is fitted - 1/4" finger for 1/4" cutters and 1/2" finger for 1/2" cutters. Loosen the Nyloc Nuts securing the finger and finger stops. Adjust the finger to be exactly one cutter width (1/4" or 1/2") away from the cutter, toward the outer brace end (i.e. the distance between the cutter blade and the edge of the finger is 1/4" or 1/2" - a cutter shank will assist in spacing). Tighten the nut. **Fig. 4a & b**

Adjust the appropriate finger stop (1/4" or 1/2") against the finger and tighten the nut. For 1/2" use the stop on the brace side and for 1/4" use the

stop on the slider side of the finger. **Fig. 5a & b**

In use: the finger stop provides a reference point for finger adjustment and stores the finger position when changing finger size. Temporarily tighten the unused stop out of the way, until set up for use with the other finger.

7. The Initial Cut Stop (38) offsets the workpieces being jointed. It has a 1/4" step on one side and a 1/2" step on the other. It also determines the position of the first finger. As a starting point set up as shown in **Fig 5a & b** (as viewed from the front - switchbox end). Place the initial cut stop onto its supports with the keys locating in the long slots. Loosen the nuts and position the supports, by sight, to align the edge of the initial cut stop with the centre of the cutter (marked "I" in Fig. 5a & b). Use a square to ensure it is 90° to the fence. Re-adjust, as necessary, after making the practice joint.