



ASSEMBLY

Step 1 (Use fasteners from Fastener Bag 1) - Fit the Outer Bearings (1) to the slotted side of the Slider (2) using the M6 x 10 Screws (3) and M6 Hex Nuts (4), as shown in Fig 1. Ensure the edge of the bearing is parallel with the slider edge then tighten firmly.

Fit the Inner Bearings (5) to the opposite side of the slider using the M6 x 30 Screws (6) and M6 Flange Nuts (7), as shown. Ensure the slot in the bearing is located closest to the slider edge.

Position the slider onto the tracks in the Router Table with the slot in the inner bearings locating on the aluminium inner track. Check for any sideways movement of the slider on the inner track. Loosen the inner bearings and twist them slightly to obtain a firm running fit on the inner track, then tighten securely. **Important:** Adjust carefully, as any "looseness" will compromise accuracy in use, and tuning when fully assembled will be difficult.

Screw the Hold-down Knobs (8) onto the inner bearing screws, they cut their own thread. Do not over-tighten. The slider should be held down yet free to slide. **In use:** During operation the cut away edges of the knobs must face away from the inner track. When fitting or removing the sliding insert turn the cut-away edges toward the inner track.

Step 2 (Use fasteners from Fastener Bag 2) - Locate the Pegged Spacers (10) into the four large holes in the slider with the "T" (shiny side) upwards, in the orientation shown in Fig 2.

Place the Fixed Fence (9) onto the pegged spacers, (the pegs locate in the four large holes in its' base). Fasten in place using the M6 x 65 Coach Bolts (11), Washers (12) and M6 Nyloc Nuts (13). Do not over-tighten.

Slide the Travel Stop (17) under the fixed fence, as shown in Fig. 2. The pivot pin on the end of the travel stop must point upwards.

Fit an Adjustable Fence Spacer (19) to the slider, with its' lugs running in the long slot, as shown. Position the Adjustable Fence (18) with the pivot pin on the travel stop locating through the hole in its' base. Tighten into position using a M6 x 65 Coach Bolt (11) and Round Knob (20).

Attach the Outer Brace (14) to the other end of the adjustable fence using the remaining Adjustable Fence Spacer (19) by feeding a M6 x 65 Coach Bolt (11) into the brace then fitting a Round Knob (20), as shown in Fig. 2. Note that the locating keys on the spacer engage into the short slot in the outer brace.

Fit the other end of the fixed fence to the brace using the Brace Spacer (15) (keys running in the outer brace slot), by feeding a M6 x 16 Coach Bolt into the brace (16) then fitting a Washer (12) and M6 Nyloc Nut (13).

Tap the Tube Closures (21) into the ends of the outer brace.