Comprises:
Dust bag & detachable pouch, 2.2m vacuum hose, bayonet & tapered hose connectors, saw slot infill plug.

FITTING THE BAG
Place the main flap squarely over the saw chassis, lining up the round hole with the red locking catch. (Fig. 1) Set the saw blade at full depth and extend the foam slot to about 20mm in front of the blade, using scissors as shown.

Feed the saw's power cord out through the motor sleeve, then fit the bag from below, ensuring the sleeve is on the same side as the motor. Slide the sleeve along the motor as far as possible to prevent it falling off in use (Fig 2). If necessary shorten the sleeve by rolling it back to avoid excess material obstructing the cooling air intake.

[If you have fitted a Triton Saw Stabilising Bracket, you may need to re-locate the rubber cushion strip and outer band-clamp further along the motor for more secure sleeve access.]

Wrap the sub-flap over the bearing channel and attach it to the top section of the bag using the hook & loop facings. (Fig 2) Fold the main flap across the saw and onto the sub-flap, lining up the hook & loop facings. (Fig. 3) Push the four foam pieces into the bearing channels as shown in the inset.

Fit the table, ensuring the saw chassis is locked in position.
Fit the pouch over the stiffener ring at the bottom of the dust bag and use the tab to tighten it. (Fig. 4)

Hook & loop seams in two of the corners allow access for saw adjustments.

CONNECTING THE HOSES
[For dust extracting overhead guards only; available as an upgrade (Part No. DCAC01) for all MK2 New Series and MK3 Workcentres]

Screw the Bayonet Connector onto the hose (note: left-hand thread), and fit it to the dust port in the overhead guard. (Fig 5 overleaf)
If you have the optional Triton Dust Collector (DCA300), push fit the other end of the hose into one of the dust inlets. If extracting dust directly into your vacuum cleaner, screw the Tapered Connector onto the hose and push the wand of your vacuum cleaner into it. (Fig. 5)

**INSERTING THE SAW SLOT INFILL PLUG**
(Series 2000 Workcentres only)

With the saw blade set at full height, push the plug into the saw slot just in front of the blade. Ensure the plug is flush with the table. (Fig. 5)

Position the overhead guard support until it just clears the back of the saw blade. This dramatically reduces the amount of dust escaping. Rotate the blade by hand to ensure the teeth do not hit the guard support.

When in the crosscut mode, slide the plug to either end of the slot to avoid accidentally cutting it.

An infill plug for MK2/MK3 Workcentres is in the optional Dust Collection Guard (DCA001).

**OPERATION**

Empty your vacuum cleaner and make sure the filter and/or bags are not clogged, reducing the suction. We recommend the optional Triton Dust Collector (see below) to prevent the finer dust particles from potentially reaching your vacuum cleaner motor.

Before removing the pouch, tap the bag to ensure that no dust is caught in the top part.

If correctly fitted, the system should collect close to 100% of the dust. A small amount of dust will be evident in the working area.

**Planing Cuts**

When making planing cuts on the Workcentre (using the side of the blade), you will find that a lot of dust escapes. For frequent planing cuts, we recommend you make up the baffle* shown to help contain the dust. For occasional planing cuts, tape stiff cardboard to the side of the guard, and bend it in at the front, to achieve a similar result.

For best performance, ensure the baffle is sitting down on the table and that the guard is set as low as possible.

* The baffle as shown is set up for the Series 2000 Workcentre with the rip fence on the left of the blade. For MK2 / MK3 Workcentres which have the optional Dust Collection Guard, the rip fence will be on the right, so reverse the positions of the two glued-on wooden battens.

**WARNINGS**

Ensure the saw sleeve remains correctly fitted to the saw motor, and check it periodically, especially after saw blade height adjustments.

Do not risk overloading your fuses, and the Workcentre switch by connecting the saw and vacuum cleaner to the same power circuit for simultaneous switching. The combined start-up amperage is excessive and could result in fusion and possibly fire. Switch them on separately.

**OPTIONAL TRITON DUST COLLECTOR**
(Product Code DCA300)

Domestic vacuum cleaners (bag-type) fill up very quickly, and the finer dust particles might damage your vacuum cleaner motor if they leak through the bag. Use the 20 litre Dust Collector between your vacuum cleaner and overhead guard. It has two switchable inlets, and a permanent washable filter in the lid. Two hoses and adaptors included.

It also suits the Triton Router Table, Biscuit Joiner, and other dust collecting power tools.