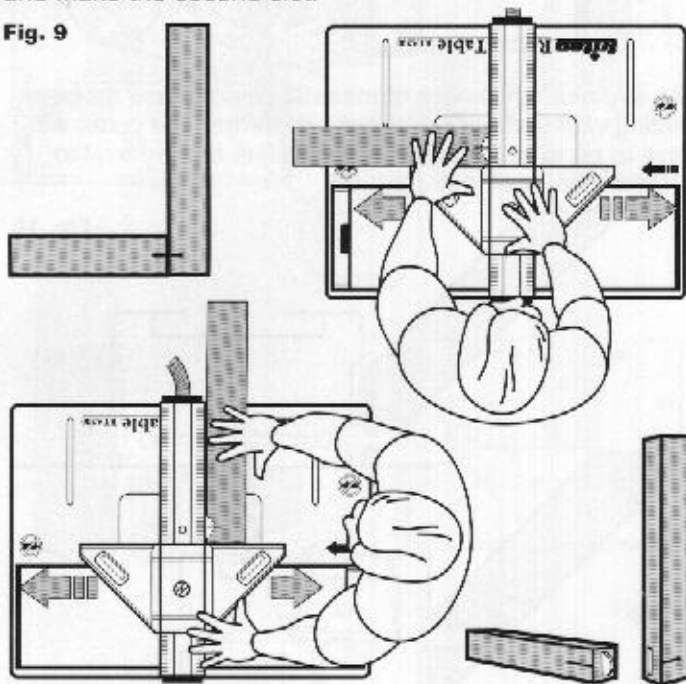


### Right-angle Butt Joint

Place the pieces together in the way you want to join them. Mark the centre-line of the desired biscuit slot. Line up the pencil mark with the central line printed on the main body, and move the sliding guide into position. Lock the guide firmly. Switch on the power, push the safety guard in with the wood, and slide the main body until it hits the depth stop. Allow the main body to return to the centre position. Place the other piece on the other side of the main body, laying it lengthways along the main body, and make the second slot.

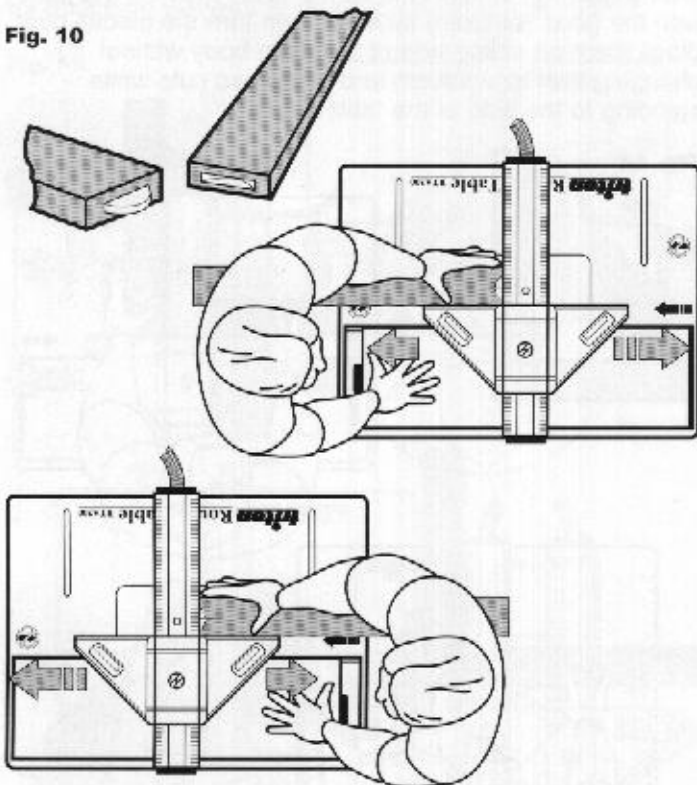
Fig. 9



### End-to-end Butt Joint

Preview the joint and mark the pieces if desired. Lock the sliding guide in position and cut the first piece using the rear window.

Fig. 10



Cut the matching piece at the front window. If your slot is centred on the wood, you can cut both pieces at the same window.

### 45° Mitre Joint

Reverse the sliding guide and hold one of your mitre-cut pieces against the angled face. With the power switched off, use the wood to press the safety guard in fully. Adjust the position of both the wood and the guide to align your pencil mark with the central line(s) on the main body. Lock the guide in that position.

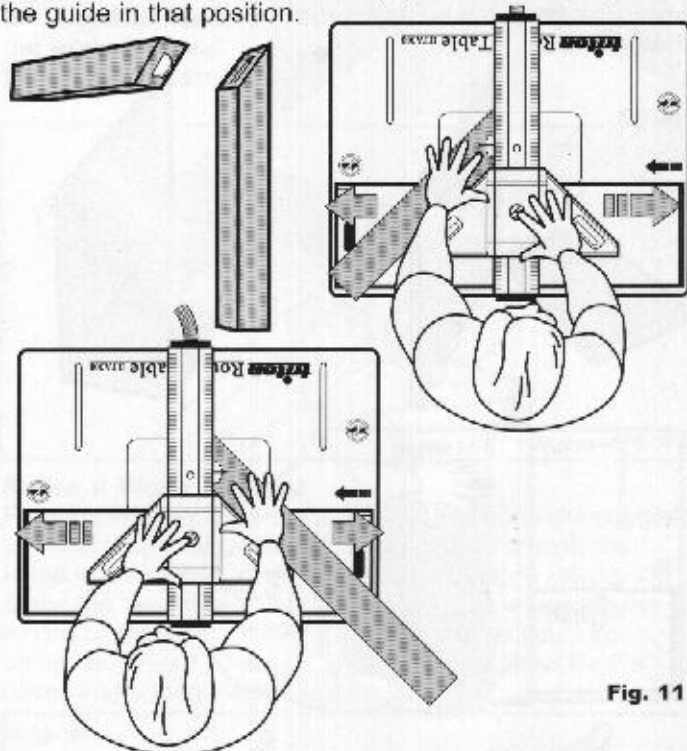


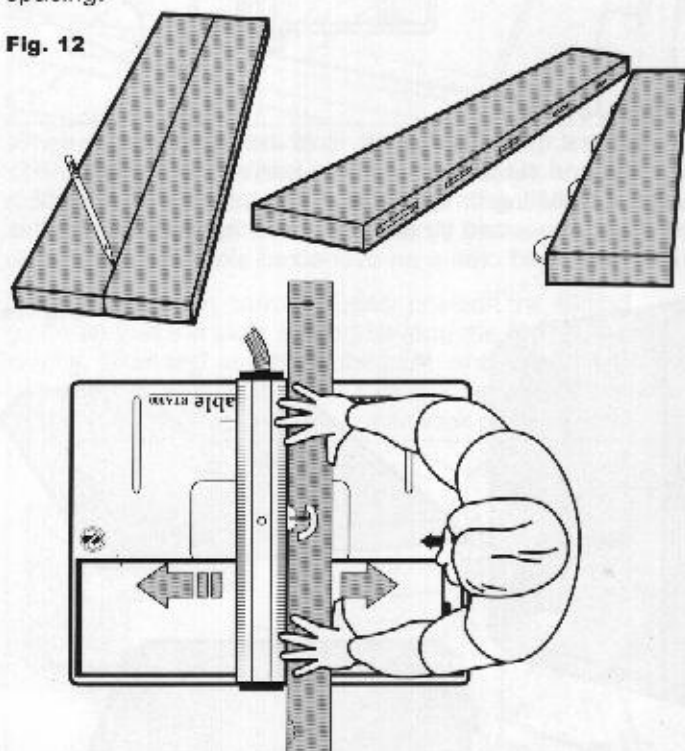
Fig. 11

Use the front and rear windows to cut both pieces. It is possible to make both cuts from the same window if your cutter is exactly central and if the two pieces are exactly the same thickness.

### Edge-to-edge Joints

Place the pieces together, good (or seen) faces down, line up the ends, and make pencil marks at the desired spacing.

Fig. 12



Make the cuts from the front window, holding the wood firmly against the thrust of the cutter. **Hint:** If your wood is slightly bowed, press it down firmly onto the table as you make the cut.